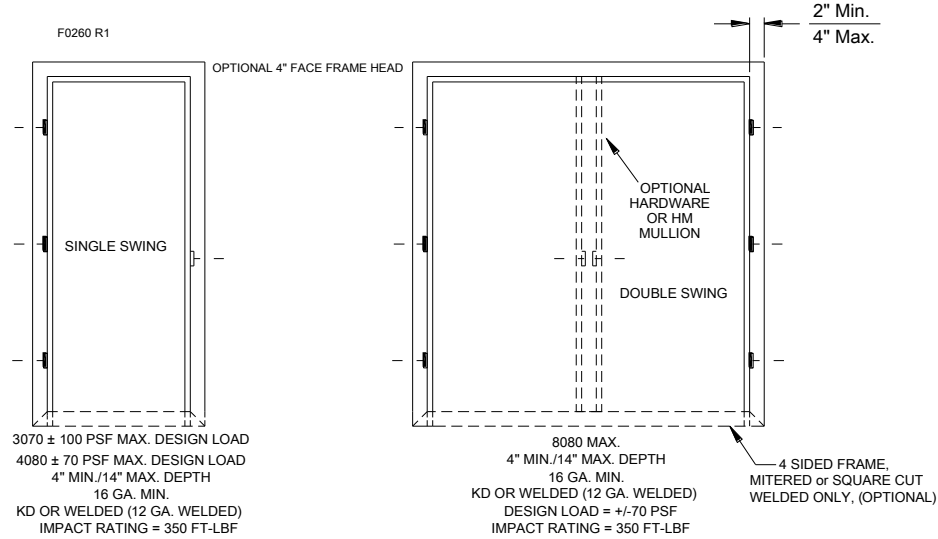


# Windstorm Frame Installation Instructions

## For Use With FL 4553



ANCHORS & METHOD OF ATTACHMENT		Trio & Trio-E Opening **Sizes Over 6070 Pairs	
ANCHOR TYPE	*LOCATION	LOCATION	
EO - PIPE & SLEEVE OR EWA (BUTTERFLY UP TO 3070 MAX.) WOOD BUCK 3/8" X 6" LAG SCREW	12" MAX. FROM EACH END & 19" O.C.	@ Jamb: 12" Max. From Each End & 19" O.C. @ Head / Sill: (4) Total Req'd, 9" Max. From Centerline of Head / Sill, 9" Max. from Each Hinge Jamb	
EO - PIPE & SLEEVE OR EWA (BUTTERFLY UP TO 3070 MAX.) MASONRY OR STEEL BUCK 3/8" X 6" EXPANSION SHELL - MASONRY 3/8" GRADE 2 MIN. TAP-IN BOLT-STEEL	12" MAX. FROM EACH END & 19" O.C.	@ Jamb: 12" Max. From Each End & 19" O.C. @ Head / Sill: (4) Total Req'd, 9" Max. From Centerline of Head / Sill, 9" Max. from Each Hinge Jamb	
MASONRY "T" - GROUTED (Head: 3/8" x 6" Expansion Shell)	16" - 24" O.C. @ GROUT JOINTS	@ Jamb: 16"-24" O.C. @ Grout Joints @ Head / Sill: (4) Total Req'd., 9" Max. from Centerline of Head / Sill, 9" Max. From Each Hinge Jamb.	
WIRE MASONRY - GROUTED (Head: 3/8" x 6" Expansion Shell)	16" - 24" O.C. @ GROUT JOINTS	@ Jamb: 16"-24" O.C. @ Grout Joints @ Head / Sill: (4) Total Req'd., 9" Max. from Centerline of Head / Sill, 9" Max. From Each Hinge Jamb.	
WOOD STUD METAL STUD (NO FLOOR ANCHORS)	6", 6" & EQUAL - 21" MAX. FOR INTERMEDIATE SPACES	@ Jamb: 6", 6" & Equal-21" Max for Intermediate Spaces. @ Head: (4) Total Req'd. 6" Max. From Centerline of Head, 6" Max from Each Hinge Jamb	
POURED IN PLACE WALL	NA	NA	
***WELDED TO STEEL BUCK, JAMBS	4 ANCHORS @ 24" MAX. SPACING	4 ANCHORS @ 24" MAX. SPACING	
***WELDED TO STEEL BUCK, HEAD & SILL	2 ANCHORS, 1 @ 9" EACH SIDE OF C OF HEAD & OPTIONAL SILL	2 ANCHORS, 1 @ 9" EACH SIDE OF C OF HEAD & OPTIONAL SILL	

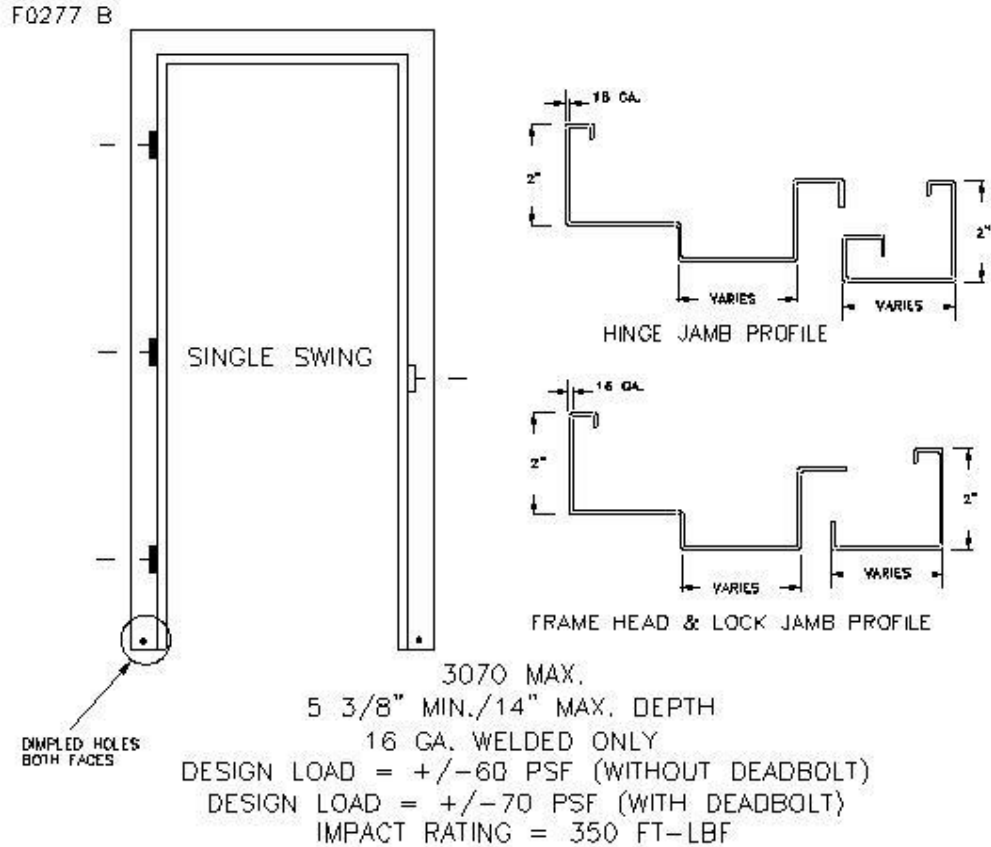
\*FOR DOUBLE SWING FRAMES WITH 4" FACE FRAME HEADS, (2) EO ANCHORS REQUIRED WHEN INSTALLED IN MASONRY WALL OR (2) STUD ANCHORS REQUIRED WHEN INSTALLED IN STUD WALL. LOCATION OF ANCHORS TO BE 16" FROM CENTERLINE OF FRAME HEAD, OR CAN BE GROUTED FULL WITH 2000 PSI MIN. CONCRETE.

\*\*FOR SIZES 6070 OR LESS REFER TO TABLE ABOVE.

### Three-Sided Frames

# Windstorm Frame Installation Instructions

## For Use With FL 4553

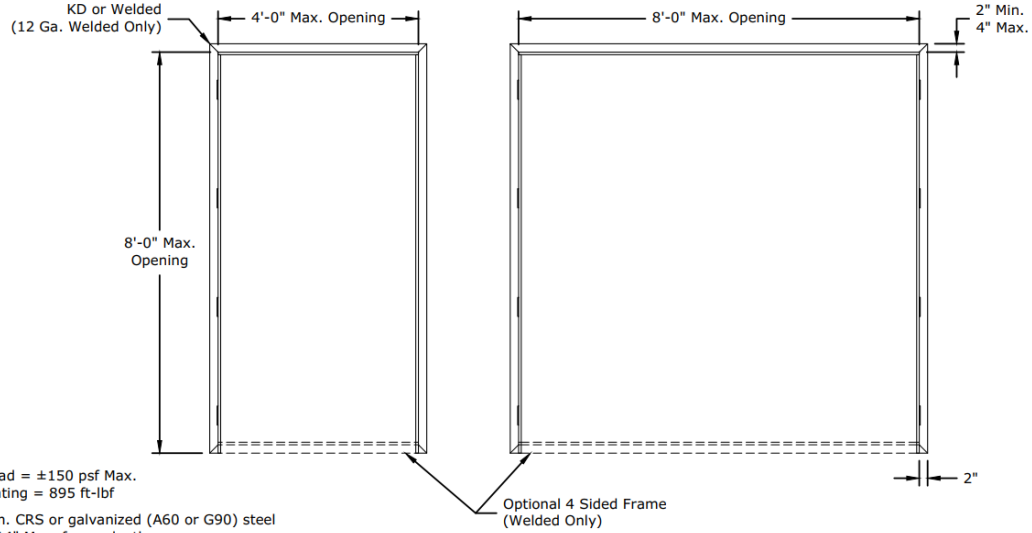


ANCHORS & METHOD OF ATTACHMENT	
ANCHOR TYPE	LOCATION
PLUMB ANCHOR & WOOD STUD SCREW OR METAL STUD SCREW	TOP PLUMB ANCHOR @ STD LOCATION & BTM PLUMB ANCHOR @ 18" MAX. FROM BTM OF FRAME

### Two-Piece Three-Sided Frames

# Windstorm Frame Installation Instructions

## For Use With FL 4553



- Notes:
- Design Load =  $\pm 150$  psf Max.
  - Impact Rating = 895 ft-lbf
  - 16 Ga. Min. CRS or galvanized (A60 or G90) steel
  - 4" Min. / 14" Max. frame depth

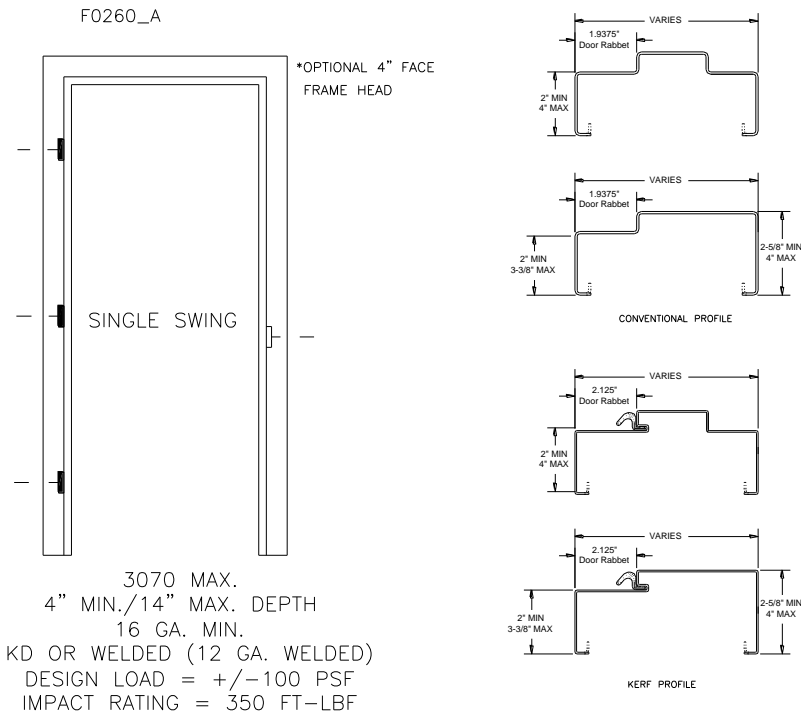
Head and/or Sill Anchor Locations			
Opening Size		Anchor Type	Anchor Spacing
Pairs	Up to and including 6'0" x 7'0"	Existing Wall Anchors: Powers $\frac{3}{8}$ " Lok-Bolt AS Sleeve Anchor or $\frac{3}{8}$ " SMS/Self Drilling Screw/UNC Bolt	Minimum 4 anchors. On both sides of the door meeting edge centerline at 8" and 15" from door meeting edge centerline.
	Greater than 6'0" x 7'0" and up to and including 7'0" x 7'0"	Existing Wall Anchors: Powers $\frac{3}{8}$ " Lok-Bolt AS Sleeve Anchor or $\frac{3}{8}$ " SMS/Self Drilling Screw/UNC Bolt	Minimum 6 anchors. On both sides of the door meeting edge centerline at 8", 15", and 22" from door meeting edge centerline.
	Greater than 7'0" x 7'0" and up to and including 8'0" x 8'0"	Existing Wall Anchors: Powers $\frac{3}{8}$ " Lok-Bolt AS Sleeve Anchor or $\frac{3}{8}$ " SMS/Self Drilling Screw/UNC Bolt	Minimum 6 anchors. On both sides of the door meeting edge centerline at 8", 15", and 24" from door meeting edge centerline.
	Up to and including 8'0" x 8'0"	Welded to Building Structure	Minimum 3 weld locations and must weld both faces of the frame at each location. One at the door meeting edge centerline and on both sides 6" from the door meeting edge centerline.
Singles	Up to and including 4'0" x 8'0"	N/A	None required.

For unequal width pairs, head/sill anchor quantity/spacing for each side of the door meeting edge centerline shall be determined as though the leaf size was part of an equal width pair.

Jamb Anchor Locations			
Opening Size		Anchor Type	Anchor Spacing
Pairs	Up to and including 6'0" x 7'0"	Existing Wall Anchors: Powers $\frac{3}{8}$ " Lok-Bolt AS Sleeve Anchor or $\frac{3}{8}$ " SMS/Self Drilling Screw/UNC Bolt	8" max. from sill, 4" max. from head rabbet, and 24" max. on center.
	Greater than 6'0" x 7'0" and up to and including 7'0" x 7'0"	Existing Wall Anchors: Powers $\frac{3}{8}$ " Lok-Bolt AS Sleeve Anchor or $\frac{3}{8}$ " SMS/Self Drilling Screw/UNC Bolt	8" max. from sill, 4" max. from head rabbet, and 21" max. on center.
	Greater than 7'0" x 7'0" and up to and including 8'0" x 8'0"	Existing Wall Anchors: Powers $\frac{3}{8}$ " Lok-Bolt AS Sleeve Anchor or $\frac{3}{8}$ " SMS/Self Drilling Screw/UNC Bolt	8" max. from sill, 4" max. from head rabbet, and 18" max. on center.
	Up to and including 8'0" x 8'0"	Welded to Building Structure	Must weld on both faces of the frame at each location. 12" max. from sill, 10" max. from head rabbet, and 24" max. on center.
	Up to and including 8'0" x 8'0"	Welded 12 Ga. Masonry "T" Anchor	8" max. from sill, 6" max. from head rabbet, and 24" max. on center.
	Up to and including 7'0" x 7'0"	Wire Masonry Anchor	12" max. from sill, 10" max. from head rabbet, and 16" max. on center.
	Greater than 7'0" x 7'0" and up to and including 8'0" x 8'0"	Wire Masonry Anchor	12" max. from sill, 10" max. from head rabbet, and 14" max. on center.
Singles	Up to and including 3'0" x 7'0"	Existing Wall Anchors: Powers $\frac{3}{8}$ " Lok-Bolt AS Sleeve Anchor or $\frac{3}{8}$ " SMS/Self Drilling Screw/UNC Bolt	8" max. from sill, 4" max. from head rabbet, and 21" max. on center.
	Greater than 3'0" x 7'0" and up to and including 4'0" x 8'0"	Existing Wall Anchors: Powers $\frac{3}{8}$ " Lok-Bolt AS Sleeve Anchor or $\frac{3}{8}$ " SMS/Self Drilling Screw/UNC Bolt	8" max. from sill, 4" max. from head rabbet, and 18" max. on center.
	Up to and including 4'0" x 8'0"	Welded to Building Structure	Must weld on both faces of the frame at each location. 12" max. from sill, 10" max. from head rabbet, and 24" max. on center.
	Up to and including 4'0" x 8'0"	Welded 12 Ga. Masonry "T" Anchor	8" max. from sill, 6" max. from head rabbet, and 24" max. on center.
	Up to and including 3'0" x 7'0"	Wire Masonry Anchor	12" max. from sill, 10" max. from head rabbet, and 18" max. on center.
	Greater than 3'0" x 7'0" and up to and including 4'0" x 8'0"	Wire Masonry Anchor	12" max. from sill, 10" max. from head rabbet, and 12" max. on center.

### Three-Sided Frame (150 PSF Max, Missile Level E)

# Windstorm Frame Installation Instructions For Use With FL 4553

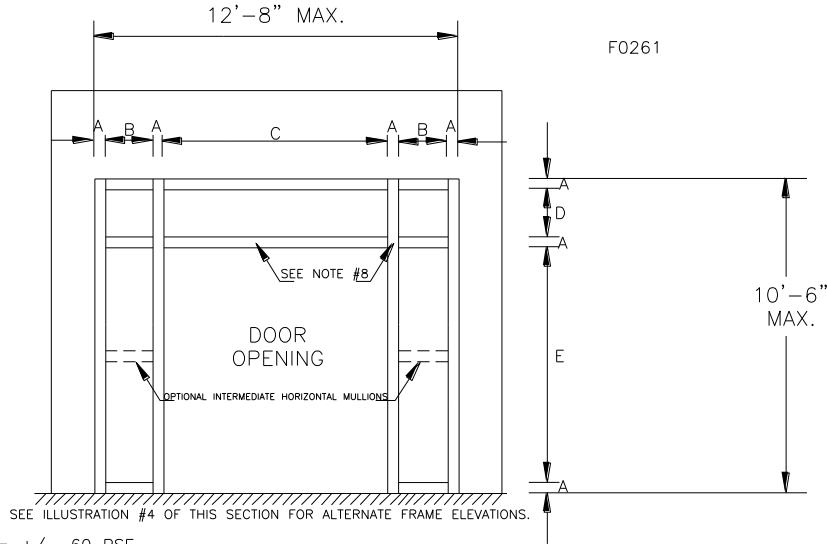


*ANCHORS & METHOD OF ATTACHMENT	
ANCHOR TYPE	*LOCATION
EO – PIPE & SLEEVE (BUTTERFLY UP TO 3070 MAX.) WOOD BUCK 3/8" X 6" LAG SCREW	12" MAX. FROM EACH END & 19" O.C.
EO – PIPE & SLEEVE (BUTTERFLY UP TO 3070 MAX.) MASONRY BUCK 3/8" X 6" EXPANSION SHELL	12" MAX. FROM EACH END & 19" O.C.
MASONRY "T" – GROUTED	16" – 24" O.C. @ GROUT JOINTS
WIRE MASONRY – GROUTED	16" – 24" O.C. @ GROUT JOINTS
WOOD STUD METAL STUD (NO FLOOR ANCHORS)	6", 6" & EQUAL – 21" MAX. FOR INTERMEDIATE SPACES
Poured In Place Wall	NA

## Three-Sided Frames

# Windstorm Frame Installation Instructions

## For Use With FL 4553



- DESIGN PRESSURE = +/- 60 PSF  
IMPACT RATING = 350 FT-LBF
- ALL FRAME PERIMETERS & HEADS OF FASTENERS SEALED WITH SILICONE.
- CORNER CONSTRUCTION = WELDED ONLY
- ANCHORS = SEE CHART BELOW
- FRAME DEPTH = 4" MIN. / 14" MAX.  
16 GA. MIN.
- DOOR OPENING = 3'-0" X 8'-0" SINGLE MAX.  
6'-0" X 8'-0" PAIRS MAX.
- STOP HEIGHT = 5/8" MIN.
- FULL HEIGHT VERTICAL & 6' HORIZONTAL MULLIONS MUST BE REINFORCED WITH (2) 10-GAUGE X 3/4" X FRAME DEPTH "C" CHANNELS INSTALLED BACK TO BACK TO FORM SIMULATED "I" BEAM.  
SEE DETAIL "A-A".

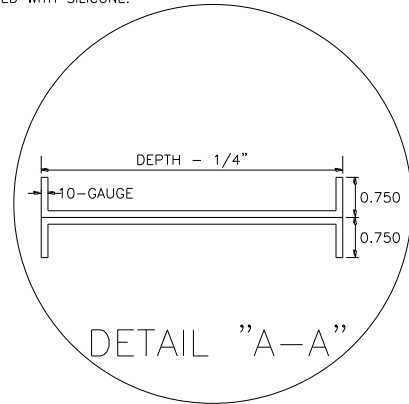
GLAZING MATERIAL	DIM. "B" MAX.	DIM. "C" MAX.	DIM. "D" MAX.	DIM. "E" MAX.	FRAME FACES	
					DIM. "A" MIN.	DIM. "A" MAX.
*GLASSLAM SAFETY PLUS 2 LAMINATED GLASS	36"	72"	36"	94"	2"	4"

\*BEDDING IS CLOSED CELL FOAM TAPE 1/8" X 1/2" AND DOW CORNING 995 STRUCTURAL SILICONE. 1 3/4" STEEL STIFFENED, HONEYCOMB, POLYURETHANE, MINERAL CORE OR POLYSTYRENE CORE PANELS (18 Ga Min - 14 Ga Max) MAY BE USED IN LIEU OF GLASSLAM. PANELS ARE WELDED TO FRAME WITH WELDS LOCATED ON THE SIDES 3" MAX. FROM EACH END & 3" MAX. O.C. & ON THE TOP & BOTTOM 3" MAX. FROM EACH END & AT 12" MAX. O.C. THE WELDS ARE MIN. 1/4" WELDS X 1/2" LONG. PANELS TO BE INSTALLED IN EXTERIOR (OUTSIDE) RABBET. WELDS ARE LOCATED WHERE PANEL ABUTS FRAME SOFFIT. PANELS ARE SEALED WITH SILICONE.

ANCHORS & METHOD OF ATTACHMENT			
ANCHOR TYPE		LOCATION	
EO - PIPE & SLEEVE OR BUTTERFLY WOOD BUCK 3/8" X 6" LAG SCREW	@ JAMB	12" MAX. FROM SILL, 8" FROM HEAD & 20" O.C.	
	@ HEAD	**2" FROM EACH VERTICAL MEMBER & 14" O.C.	
	@ SILL	2" FROM EACH VERTICAL MEMBER & @ MIDSPAN	
EO - PIPE & SLEEVE OR BUTTERFLY MASONRY BUCK 3/8" X 6" EXPANSION SHELLS	@ JAMB	12" MAX. FROM SILL, 8" FROM HEAD & 20" O.C.	
	@ HEAD	**2" FROM EACH VERTICAL MEMBER & 14" O.C.	
	@ SILL	2" FROM EACH VERTICAL MEMBER & @ MIDSPAN	
WIRE MASONRY OR MASONRY "T" - GROUTED, WELDED TO STEEL HEADER, EO P&S OR BUTTERFLY - 3/8" X 6" BOLTS	@ JAMB	8" MAX. FROM EACH END & 16" O.C.	
	@ HEAD	***WELDED TO STEEL CHANNEL HEADER	
	@ SILL	2" FROM EACH VERTICAL MEMBER & @ MIDSPAN	
WELDED TO STEEL BUCK	@ JAMB	***5" MAX. FROM SILL & 27.5" MAX. O.C.	
	@ HEAD	***WELDED TO STEEL CHANNEL HEADER	
	@ SILL	2" FROM EACH VERTICAL MEMBER & @ MIDSPAN	
WOOD STUD METAL STUD (NO FLOOR ANCHORS)	@ JAMB	5" MAX. FROM SILL & 27.5" MAX. O.C.	
	@ HEAD	**2" MAX. FROM EACH VERTICAL MEMBER & 14" O.C.	
	@ SILL	2" FROM EACH VERTICAL MEMBER & @ MIDSPAN	

\*\*FOR 6' & UP HEAD MEMBERS. FOR HEADS LESS THAN 6', LOCATE ANCHORS 2" MAX. FROM EACH VERTICAL MEMBER & @ MIDPOINT OF SPAN.

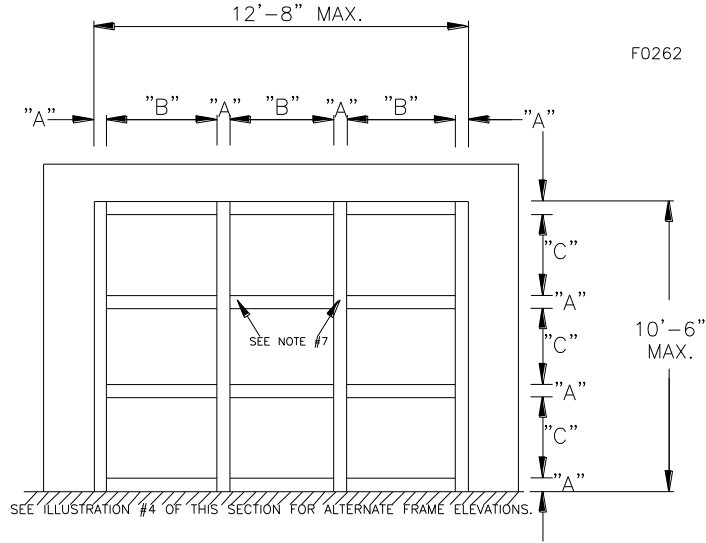
\*\*\*1/4" THICK MAX. SHIM PLATES (2" WIDE X 7" LONG OR TO SUIT JAMB DEPTH) WELDED TO STEEL CHANNEL & FRAMES WELDED TO SHIM PLATES. SHIM PLATES TO BE 1-1/4" GREATER THAN JAMB DEPTH. HEADER WELDS LOCATED 3" FROM EACH JAMB & 3" FROM EACH SIDE OF VERTICAL MULLIONS & @ MIDPOINT OF SPAN OF HEAD ABOVE DOORS. WELDS ARE MIN. 3/16" X 1" LONG. SHIM PLATES ARE PROVIDED BY OTHERS. AFTER WELDING FRAME TO SHIMS, CAULK GAPS BETWEEN FRAME AND STRUCTURAL STEEL CHANNEL WHERE SHIM PLATES ARE VOID.



## Side Lite and Transom Frames

# Windstorm Frame Installation Instructions

## For Use With FL 4553



- DESIGN PRESSURE =  $\pm 60$  PSF  
IMPACT RATING = 350 FT-LBF
- ALL FRAME PERIMETERS & HEADS OF FASTENERS SEALED WITH SILICONE.
- CORNER CONSTRUCTION = WELDED ONLY
- ANCHORS = SEE CHART BELOW
- FRAME DEPTH = 4" MIN. / 14" MAX.  
16 GA. MIN.
- STOP HEIGHT = 5/8" MIN.
- FULL HEIGHT VERTICAL & 6' HORIZONTAL MULLIONS MUST BE REINFORCED WITH (2) 10-GAUGE X 3/4" X FRAME DEPTH "C" CHANNELS INSTALLED BACK TO BACK TO FORM SIMULATED "I" BEAM. SEE DETAIL "A-A".

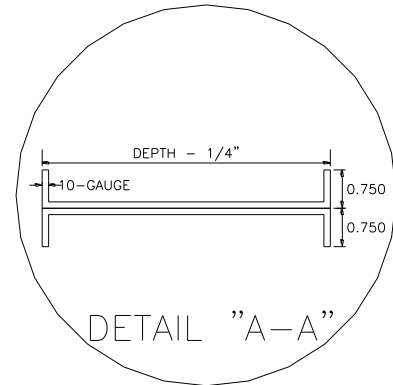
GLAZING MATERIAL	FRAME FACES		DIM. "B" MAX.	DIM. "C" MAX.	MAX. EXPOSED GLAZED AREA (in <sup>2</sup> )
	DIM. "A" MIN.	DIM. "A" MAX.			
*GLASSLAM SAFETY PLUS 2 LAMINATED GLASS	2"	4"	72"	94"	3384

\*BEDDING IS CLOSED CELL FOAM TAPE 1/8" X 1/2" AND DOW CORNING 995 STRUCTURAL SILICONE. 1 3/4" STEEL STIFFENER, HONEYCOMB, POLYURETHANE, MINERAL CORE OR POLYSTYRENE CORE PANELS (18 Ga Min - 14 Ga Max) MAY BE USED IN LIEU OF GLASSLAM. PANELS ARE WELDED TO FRAME WITH WELDS LOCATED ON THE SIDES 3" MAX. FROM EACH END & 3" MAX. O.C. & ON THE TOP & BOTTOM 3" MAX. FROM EACH END & AT 12" MAX. O.C. THE WELDS ARE MIN. 1/4" WELDS X 1/2" LONG. PANELS ARE SEALED WITH SILICONE.

ANCHORS & METHOD OF ATTACHMENT		
ANCHOR TYPE		LOCATION
EO - PIPE & SLEEVE OR BUTTERFLY WOOD BUCK 3/8" X 6" LAG SCREW	⊗ JAMB	12" MAX. FROM SILL, 8" FROM HEAD & 20" O.C.
	⊗ HEAD	**2" FROM EACH VERTICAL MEMBER & 14" O.C.
	⊗ SILL	2" FROM EACH VERTICAL MEMBER & ⊗ MIDSPAN
EO - PIPE & SLEEVE OR BUTTERFLY MASONRY BUCK 3/8" X 6" EXPANSION SHELLS	⊗ JAMB	12" MAX. FROM SILL, 8" FROM HEAD & 20" O.C.
	⊗ HEAD	**2" FROM EACH VERTICAL MEMBER & 14" O.C.
	⊗ SILL	2" FROM EACH VERTICAL MEMBER & ⊗ MIDSPAN
WIRE MASONRY OR MASONRY "T" - GROUTED, WELDED TO STEEL HEADER, EO P&S OR BUTTERFLY - 3/8" X 6" BOLTS	⊗ JAMB	8" MAX. FROM EACH END & 16" O.C.
	⊗ HEAD	***WELDED TO STEEL CHANNEL HEADER
	⊗ SILL	2" FROM EACH VERTICAL MEMBER & ⊗ MIDSPAN
WELDED TO STEEL BUCK	⊗ JAMB	***5" MAX. FROM SILL & 27.5" MAX. O.C.
	⊗ HEAD	***WELDED TO STEEL CHANNEL HEADER
	⊗ SILL	2" FROM EACH VERTICAL MEMBER & ⊗ MIDSPAN
WOOD STUD METAL STUD (NO FLOOR ANCHORS)	⊗ JAMB	5" MAX. FROM SILL & 27.5" MAX. O.C.
	⊗ HEAD	**2" MAX. FROM EACH VERTICAL MEMBER & 14" O.C.
	⊗ SILL	2" FROM EACH VERTICAL MEMBER & ⊗ MIDSPAN

\*\*FOR 6' & UP HEAD MEMBERS. FOR HEADS LESS THAN 6', LOCATE ANCHORS 2" MAX. FROM EACH VERTICAL MEMBER & ⊗ MIDPOINT OF SPAN.

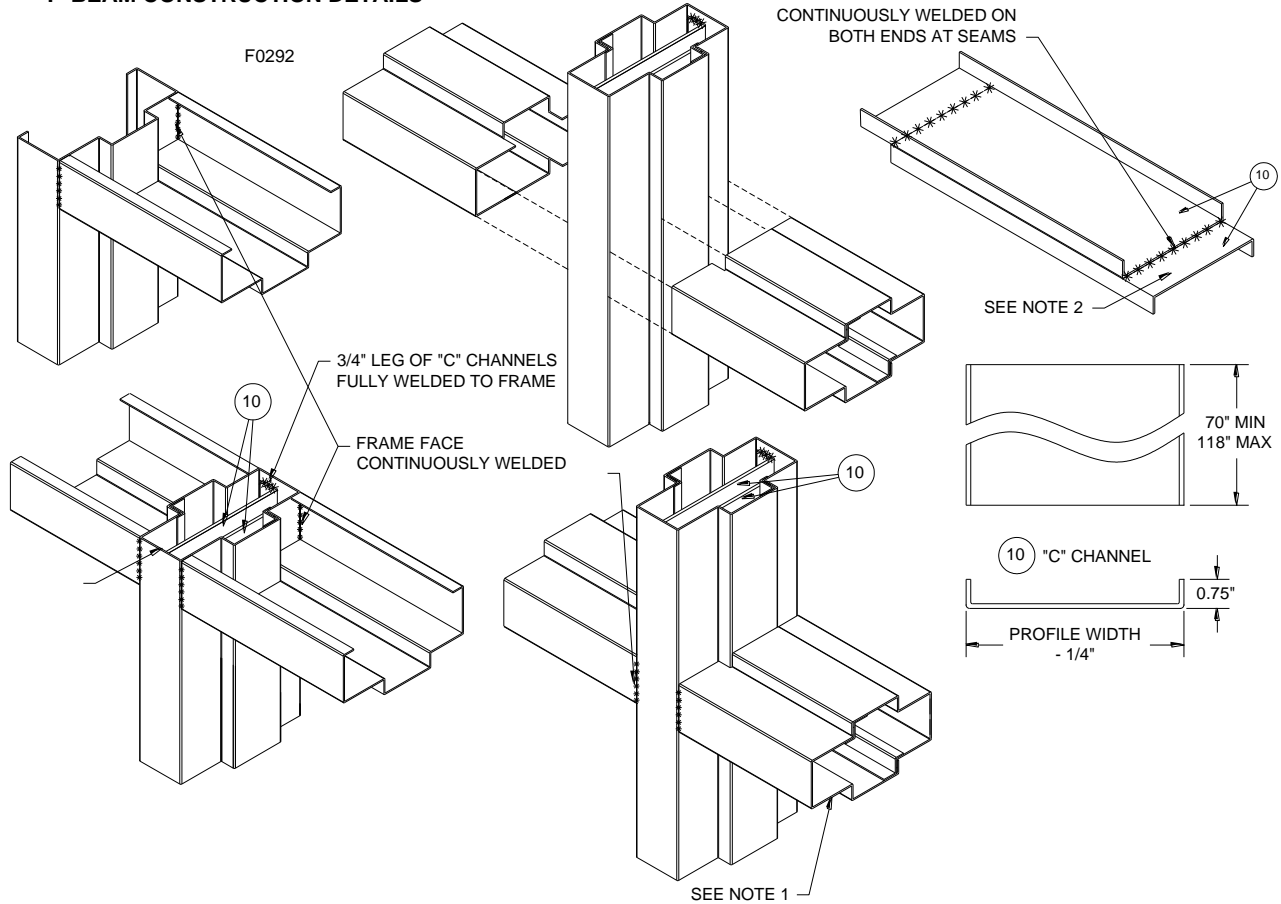
\*\*\*1/4" THICK MAX. SHIM PLATES (2" WIDE X 7" LONG OR TO SUIT JAMB DEPTH) WELDED TO STEEL CHANNEL & FRAMES WELDED TO SHIM PLATES. SHIM PLATES TO BE 1-1/4" GREATER THAN JAMB DEPTH. HEADER WELDS LOCATED 3" FROM EACH JAMB & 3" FROM EACH SIDE OF VERTICAL MULLIONS & ⊗ MIDPOINT OF SPAN OF HEAD ABOVE DOORS. WELDS ARE MIN. 3/16" X 1" LONG. SHIM PLATES ARE PROVIDED BY OTHERS. AFTER WELDING FRAME TO SHIMS, CAULK GAPS BETWEEN FRAME AND STRUCTURAL STEEL CHANNEL WHERE SHIM PLATES ARE VOID.



## Borrowed Lite Frames

# Windstorm Frame Installation Instructions For Use With FL 4553

## "I" BEAM CONSTRUCTION DETAILS



### NOTE:

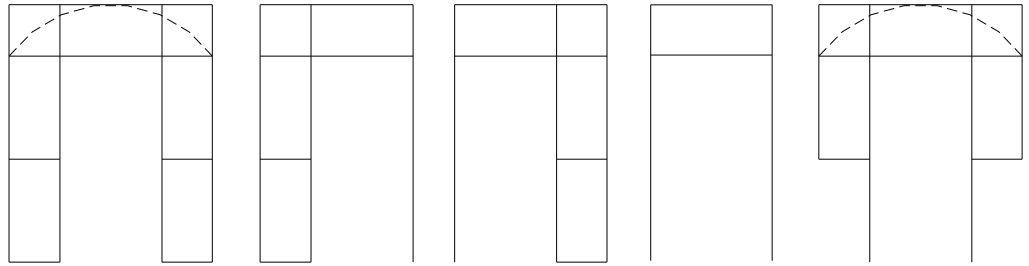
1. MULLIONS MUST RUN THROUGH HEADS, SILLS, OR JAMBS AND BE REINFORCED WITH 10 GAUGE "C" CHANNELS (ITEM 10) IF EQUAL TO OR GREATER THAN 6' IN LENGTH.
2. 10 GA. "C" CHANNELS MUST BE INSTALLED BEFORE WELDING TOGETHER. OFFSET 3/4" ON EACH END.
3. EQUALLY SPACED AT EACH END OF MULLION.

## Frame Construction and Mullion Detail

# Windstorm Frame Installation Instructions

## For Use With FL 4553

F0263



TF2SL

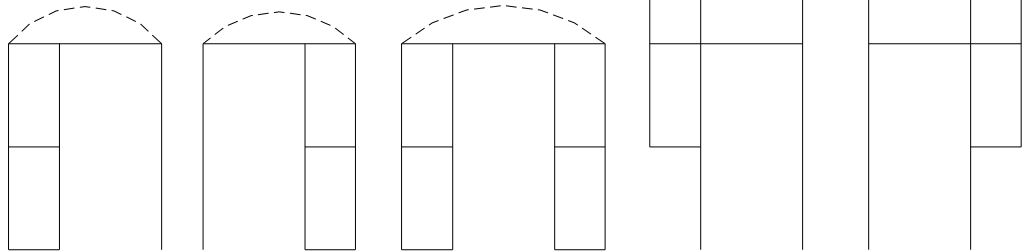
TFLSL

TFRSL

TF

TF2PSL

\* OPTION: ARCHED UNITS



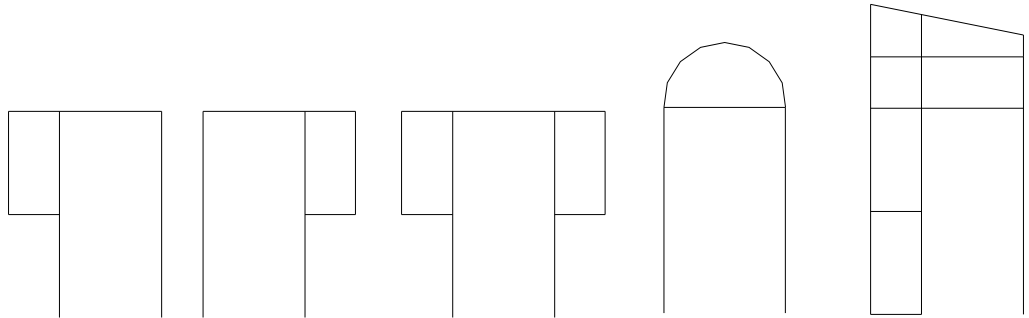
LSL

RSL

2SL

TFLPSL

TFRPSL



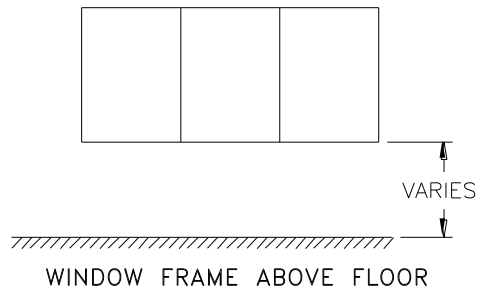
LPSL

RPSL

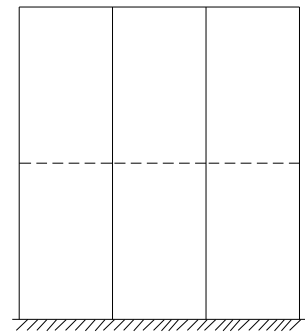
P2SL

ARCHED FRAMES

SLOPED FRAMES



WINDOW FRAME ABOVE FLOOR



WINDOW FRAME ON FLOOR

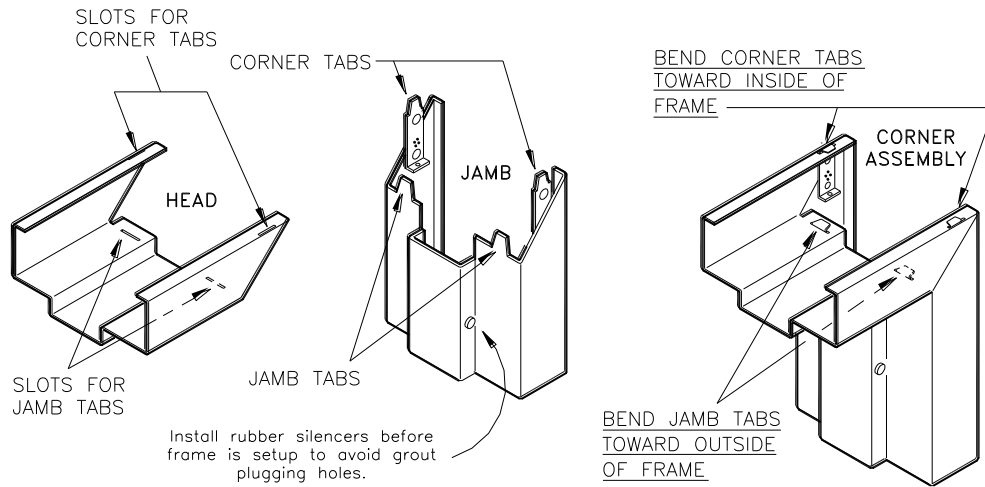
### Alternate Frame Design



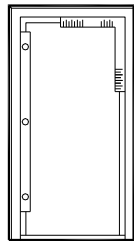
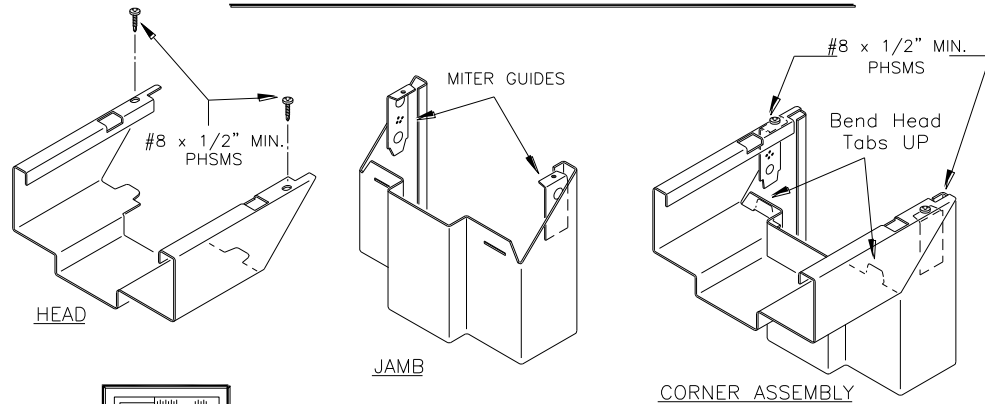
# Windstorm Frame Installation Instructions For Use With FL 4553

F0282

## CONVENTIONAL FRAME CORNER ASSEMBLY

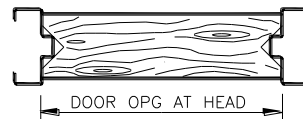


## DRYWALL FRAME CORNER ASSEMBLY



### SQUARING THE FRAME

The installer should use wood spreaders, a carpenter's level and a carpenter's square. Set the frame in the desired location. Level head and plumb jambs. Shim under jambs if necessary.



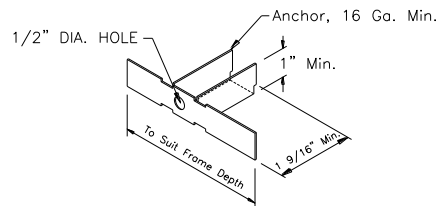
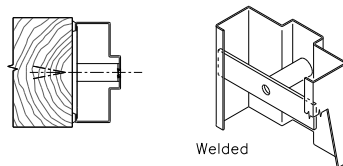
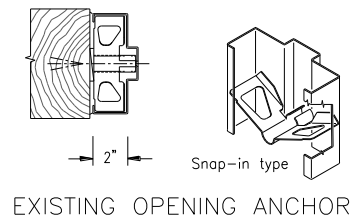
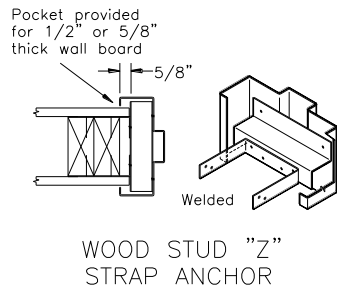
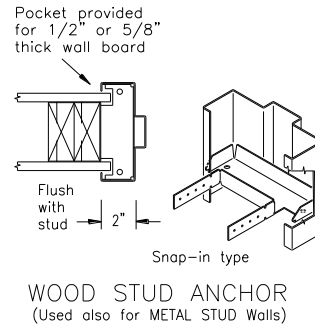
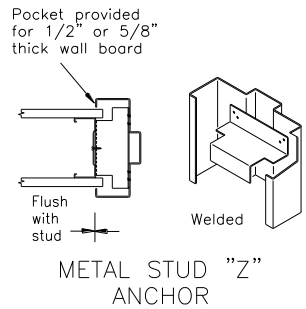
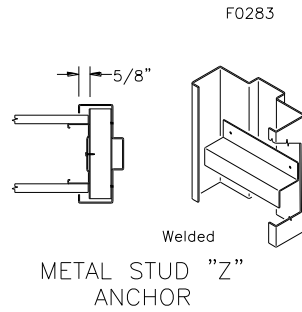
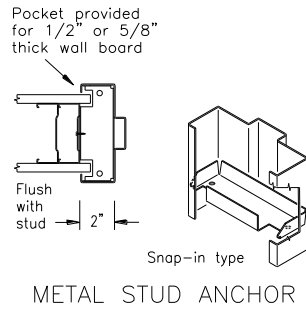
### SPREADER

Typical wood spreader must be square and made from lumber at least 1" thick. Length of spreader equals door opening width at the head. Cut clearance notches for frame stops as shown. Spreader must be nearly as wide as frame depth for proper installation.

## KD Frame Corners

# Windstorm Frame Installation Instructions

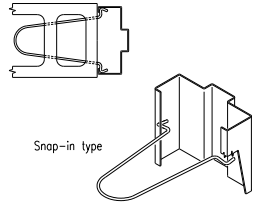
## For Use With FL 4553



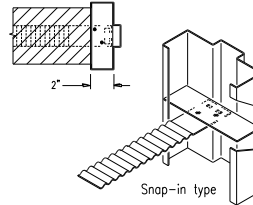
### Stud Wall Frame Anchors

# Windstorm Frame Installation Instructions

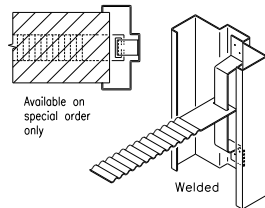
## For Use With FL 4553



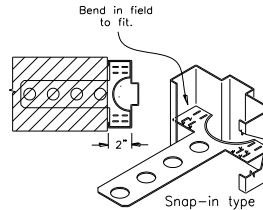
WIRE MASONRY ANCHOR



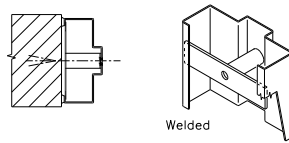
MASONRY "T" ANCHOR



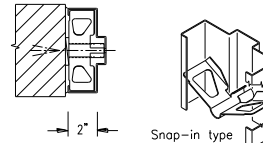
YOKE AND STRAP MASONRY ANCHOR



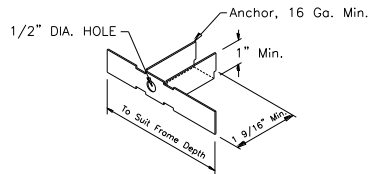
MASONRY "T" ANCHOR (ADJUSTABLE)



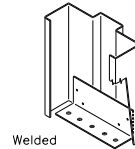
EXISTING OPENING ANCHOR



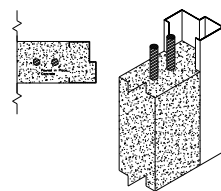
EXISTING OPENING ANCHOR



OPTIONAL EXISTING OPENING ANCHOR



STANDARD FLOOR ANCHOR

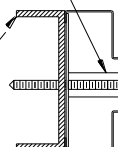


POURED IN PLACE WALL

F0284 A

WELDED PIPE SPACER OR EWA ANCHOR WITH 3/8" (GRADE 2 MIN.) TAP-IN BOLT WITH 3 PINCHES PASSED THE THREAD PLANE MAXIMUM SHIM THICKNESS = .025"

1/4" THICK MIN. A36 MIN. STEEL SUBSTRATE

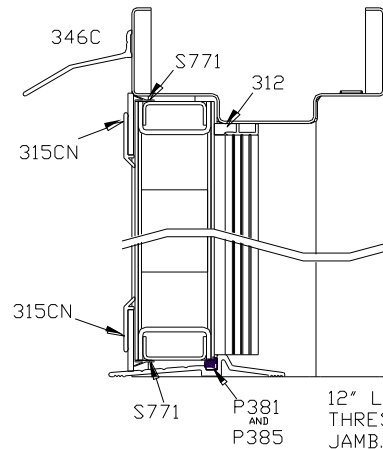
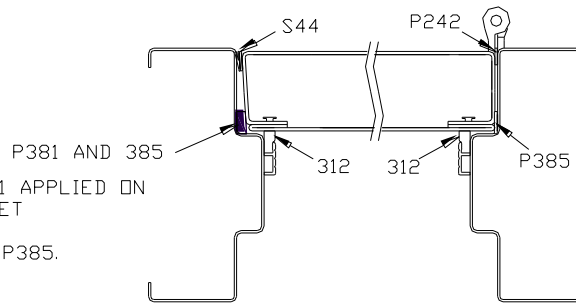


Steel Wall

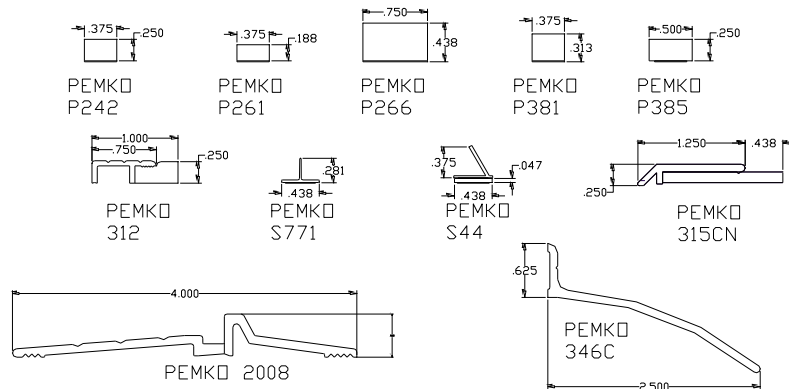
## Masonry & Steel Wall Frame Anchors

# Windstorm Frame Installation Instructions For Use With FL 4553

12" LONG PIECE OF P381 APPLIED ON  
LOCK JAMB DOOR RABBET  
STARTING AT SILL.  
REMAINDER OF JAMB IS P385.



12" LENGTH OF P381 APPLIED ON  
THRESHOLD STARTING AT THE LOCK  
JAMB. REMAINDER OF THRESHOLD  
WEATHERSTRIP IS P385.

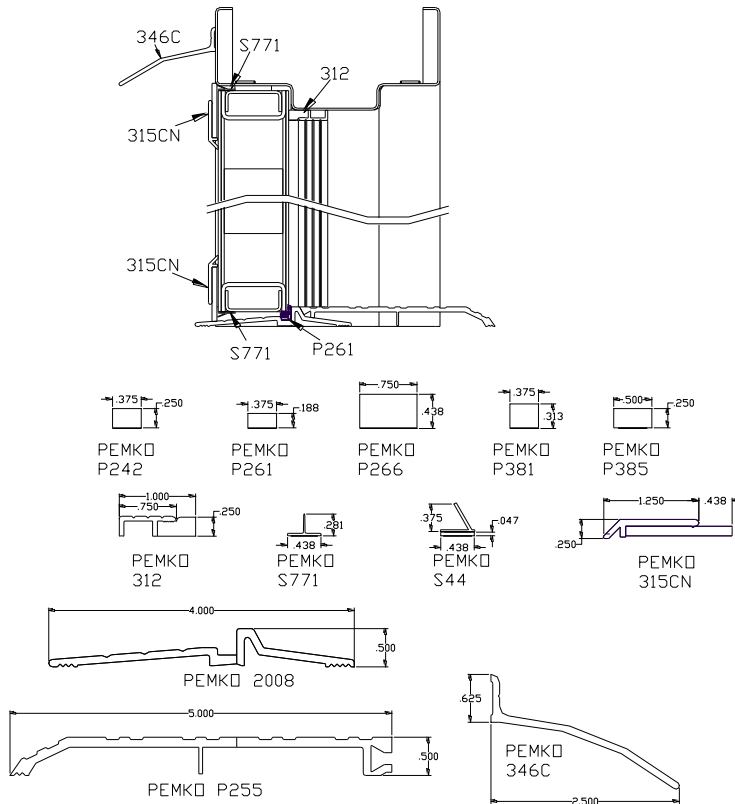
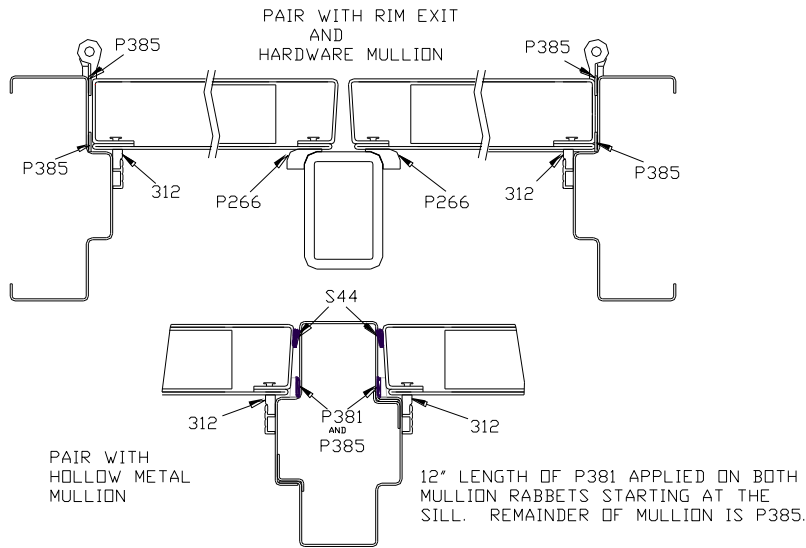


WEATHER STRIP FOR WATER INFILTRATION SINGLE DOORS PER  
TAS DESIGN PRESSURE 50 PSF

F0305

## Water Infiltration Preparations - Single Swing

# Windstorm Frame Installation Instructions For Use With FL 4553



**WEATHER STRIP FOR WATER INFILTRATION  
PAIRS OF DOORS PER TAS 202 DESIGN PRESSURE 60 PSF**

F0306

## Water Infiltration Preparations - Standard Swing Pair